

## TECHNICAL DATA SHEET

## MDEBond SDA Foam Tape

December 2023

Description	Double sided PE foam tape coated with modified acrylic adhesive that is suitable for a wide range of interior bonding applications.
Compliant with	RoHS (2011/65/EU, 2015/863)
Carrier type	67 kg/m <sup>3</sup> White PE Foam
Adhesive	Modified Acrylic Adhesive
Total thickness w/o liner	1080 µm (±5%)
Liner	80 gr/m <sup>2</sup> Havana or white glassine paper liner.
Color	White
Shear to Steel <small>(According to AFERA 5012)</small>	12:00 (h, 25mm x 25mm on stainless steel, 23°C)
Adhesion to steel <small>(According to FTM 9)</small>	25 N/25mm
Temperature operating range	- 40°C / +80°C
Application instructions	Surfaces must be clean, dry and smooth, free of voids, projections, loose materials, oil, grease, sealers, and all other surface contaminants
Important instructions	The product must be stored in its original packaging in a clean, dry, well ventilated area. Low temperatures at the time of application may increase the possibility of condensation on the surface, which will reduce the final bond strength.

*The above given information has been provided by the producer and it should be considered as a guide. Given the variety of factors that can affect the use and performance of the product, user should evaluate to determine its suitability for purpose.*